

Property	Test Condition	Test Method ISO	Units	Long carbon fiber reinforced A BS	
				CF20%	
				TLP5040	
				>ABS-CF20<	
Physical property					
Content of filler		-	wt%	20	
Water Absorption	23℃×50% RH in water		%	-	
Density	23℃	ISO1183	kg/m ³	1140	
Mechanical property					
Tensile strength	23℃	ISO527-1,2	MPa	150	
Elongation at Break	23℃	ISO527-1,2	%	1.5	
Flexural Strength	23℃	ISO178	MPa	190	
Flexural Modulus	23℃	ISO178	GPa	15	
Coefficient of friction	Vs S45C、1MPa、0.33m/s	Suzuki Method	-	-	
Coefficient of friction	Vs SUS、1MPa、0.33m/s	Suzuki Method	-	-	
Amount of wear	Vs S45C、1MPa、0.33m/s	Suzuki Method	mg/h	-	
Amount of wear	Vs SUS、1MPa、0.33m/s	Suzuki Method	mg/h	-	
Limit of PV	Vs S45C	Suzuki Method	Mpa · m/s	-	
Limit of PV	Vs SUS	Suzuki Method	Mpa · m/s	-	
Charpy Impact Strength (V-notched)	23℃	ISO179	kJ/m ²	12	
Heat property					
Melting Point		DSC Method	℃	-	
Heat Deflection Temp High Load	1.80MPa	ISO75-1,2	℃	108	
Flammability		UL94	rank/thickness m mt	HBEquivalent	
Electrical property					
Volume Resistivity		IEC60093	Ω · m	10 ⁻³	
Molding property					
Mold shrinkage(Machine Direction)	80×80×3mmt	Toray Method	%	0.1	
Mold shrinkage(Transverse Direction)	80×80×3mmt	Toray Method	%	0.1	

These values are typical data for this product under specific test conditions and not intended for use as limiting specifications.

